

Work Order ID 58728

May 18, 2010 7:10:29 AM



Page 1

Item ID: D205-633-017

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step, Standard Low Gear

Stop



Start Date: 5/18/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/19/10 Req'd Qty: 1.00

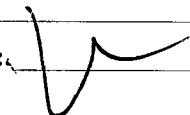


Customer:

Reference:

Approvals:

Process Plan:



Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
N/A	Rev N/A

100



DOCUMENT CONTROL

DC

Document Control

Memo

0.00

0.00

S, 10/15/18

H for BG 10/05/18

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

10 - 5 - 18 10 SP

120



QC4- 100% Inspect kits for completeness

0.00

QC

Quality Control

Memo

0.00

S, 10/15/18

(40)

Work Order ID 58728

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May 18, 2010 7:10:30 AM

Item ID: D205-633-017

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step, Standard Low Gear

Stop



Start Date: 5/18/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/19/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop


**Sequence ID/
Work Center ID**
**Operation
Description**
Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

0.00

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D205-633-017 Location: _____ PPP Rev: B

140



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

MF

(05-18)

Picklist Print

May 18, 2010 7:10:24 AM

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Work Order ID: 58728



Parent Item: D205-633-017



Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 5/18/10

Required Date: 5/19/10

Comments: IPP Rev:A□04.05.10□New Issue□KJ/JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN4-14A 		Purchased	No			110	Each	131.0000	1		10-5-18	<i>8</i>

Bolt

Location	Loc Qty	Loc Code
ST357	115	
114582	115	
ST358	16	
113359	16	

AN4-5A

Purchased	No	110	Each	248.0000	2
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Bolt

Location	Loc Qty	Loc Code
ST356	248	
114108	48	
114330	200	

AN4-6A

Purchased	No	110	Each	952.0000	2
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Bolt

Location	Loc Qty	Loc Code
ST356	952	
112933	96	
113149	600	
114523	56	
114615	200	

AN4-7A

Purchased	No	110	Each	223.0000	2
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Bolt

Location	Loc Qty	Loc Code
ST356	223	
113226	223	

Picklist Print

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Parent Item: D205-633-017



Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 5/18/10

Required Date: 5/19/10

Comments: IPP Rev:A□04.05.10□New Issue□KJ/JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
AN5-14A 		Purchased	No		110		Each	81.0000	1		10-5-18	S

Bolt

Location	Loc Qty	Loc Code
ST338	81	
112411	31	
112489	50	

AN5-6A

Purchased	No	110	Each	53.0000	1

Bolt

Location	Loc Qty	Loc Code
ST337	53	
111425	3	
112243	50	

AN960JD416 1AS1119004631

Purchased	No	110	Each	0.0000	15

Washer

Purchased	No	110	Each	0.0000	4

AN960JD516

Purchased	No	110	Each	0.0000	4

Washer

Manufactured	No	110	Each	6.0000	1

D2021-101

Manufactured	No	110	Each	6.0000	1

Eyebolt

Location	Loc Qty	Loc Code
ST004	6	
55021	6	

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Parent Item: D205-633-017



Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 5/18/10

Required Date: 5/19/10

Comments: IPP Rev:A□04.05.10□New Issue□KJ/JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D2022-101 S Spacer		Manufactured	No			110	Each	241.0000	2		10-5-18	S
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
				ST504			241					
				45885			41					
				50746			100					
				52325			100					
D2022-103 S Spacer		Manufactured	No			110	Each	136.0000	2		10-5-18	S
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
				ST004			136					
				47964			136					
D2562-007 S Strut		Manufactured	No			110	Each	4.0000	1		10-5-18	S
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
				ST264			4					
				47178			4					
D2563 S Step Weldment Assembly		Manufactured	No			110	Each	0.0000	1		658680 10-5-189	
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
				ST264			4					
				47178			4					

Picklist Print

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Parent Item: D205-633-017



Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 5/18/10

Required Date: 5/19/10

Comments: IPP Rev:A 04.05.10 New Issue KJ/JLM

Start Qty: 1.00

Required Qty: 1.00

Picklist Print

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Parent Item: D205-633-017



Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 5/18/10

Required Date: 5/19/10

Comments: IPP Rev:A□04.05.10□New Issue□KJ/JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D2565-409 		Manufactured	No			110	Each	24.0000	1		10-5-18	S
Strut												
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
				ST259			24					
					37394		6					
					47831		10					
					47899		8					
D2565-411 		Manufactured	No			110	Each	3.0000	1		10-5-18	S
Strut												
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
				ST259			3					
					47182		3					
MS21042L4 		Purchased	No			110	Each	1,805.000	8		10-5-18	S
Nut												
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
				ST139			2					
					111827		2					
				ST300			1803					
					113422		80					
					114523		1715					
					9063		8					

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Parent Item Name: Heli-Access-Step, Standard Low Gear

Start Date: 5/18/10

Required Date: 5/19/10

Comments: IPP Rev:A□04.05.10□New Issue□KJ/JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L5 		Purchased	No		110		Each	571.0000	2	1	10-5-18	S

Nut

Location	Loc Qty	Loc Code
ST300	571	
113523	26	
113537	3	
114108	42	2
114437	100	
114449	400	

S
5.0 PARTS LISTS

5.1 D205-633-011/-013/-015/-017 Heli-Access Step

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				D205-633-011	Heli-Access-Step™, High Gear
	X			D205-633-013	Heli-Access-Step™, Extended High Gear (31")
		X		D205-633-015	Heli-Access-Step™, Extended High Gear (39")
			X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1			1	D2021-101 ✓	EYEBOLT
2	2	2	2	D2022-101	SPACER
2	2	2	2	D2022-103 ✓	SPACER
1				D2562-001	STRUT
		1		D2562-005	STRUT
			1	D2562-007 ✓	STRUT
				D2562-013	STRUT
			1	D2563 ✓	WELDMENT ASSEMBLY
				D2565-101	STRUT
1				D2565-103	STRUT
1				D2565-105	STRUT
1				D2565-107	STRUT
1				D2565-109	STRUT
				D2565-111	STRUT
				D2565-201	STRUT
				D2565-203	STRUT
				D2565-205	STRUT
				D2565-207	STRUT
				D2565-209	STRUT
				D2565-211	STRUT
				D2565-301	STRUT
				D2565-303	STRUT
				D2565-305	STRUT
				D2565-307	STRUT
			1	D2565-309	STRUT
			1	D2565-401	STRUT
			1	D2565-403 ✓	STRUT
			1	D2565-405 ✓	STRUT
			1	D2565-407 ✓	STRUT
			1	D2565-409 ✓	STRUT
			1	D2565-411 ✓	STRUT
			1	D3165-1	SUPPORT ARM
				AN44-7A	EYEBOLT
		1	2	AN4-5A ✓	BOLT
		3	2	AN4-6A ✓	BOLT
	2	2	2	AN4-7A ✓	BOLT
			1	AN4-14A ✓	BOLT
			1	AN4-10A	BOLT
			1	AN5-6A ✓	BOLT
			1	AN5-14A ✓	BOLT
		16	15	AN960JD416 ✓	WASHER
		4	4	AN960JD516 ✓	WASHER
		8	8	MS21042L4	NUT (or MS21042-4)
		2	2	MS21042L5	NUT (or MS21042-5)

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Revision: B
Date: 07.08.21

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries